

# HYDRAULIC BORE MOULDER HEADS

(CONTINUED FROM PAGE 28)

ALL HEADS ARE MACHINED TO ACCEPT UP TO 10MM THICK CORRUGATED BACK KNIVES.

20 DEGREE HOOK, 60 DEGREE CORRUGATIONS AND POCKET STYLE GIBS ARE STANDARD ON ALL HEADS.

SAFETY COLLAR PIN HOLES FOR HYDRAULIC HEADS ARE ON 80MM BOLT CIRCLE.

GREASE GUNS FOR HYDRAULIC HEADS AVAILABLE



## HYDRAULIC SLEEVES

Hydraulic sleeves are manufactured to your general specifications. One type grips both the arbor and the bore of the cutter head by hydraulic pressure. The second type will grip the arbor only as it is pressurized. We will work with you to satisfy your needs.

## HYDRAULIC HEADS AND SLEEVES:

Normal operating pressure for a hydraulic tool is 6500 PSI. This number is critical if used over a keyway. Maximum keyway size is 5/16" for 1-1/4" to 1-13/16" diameter arbors. Maximum keyway size is 3/8" for 2-1/8" or larger diameter arbors. Pressure should be checked about once per shift of operation.